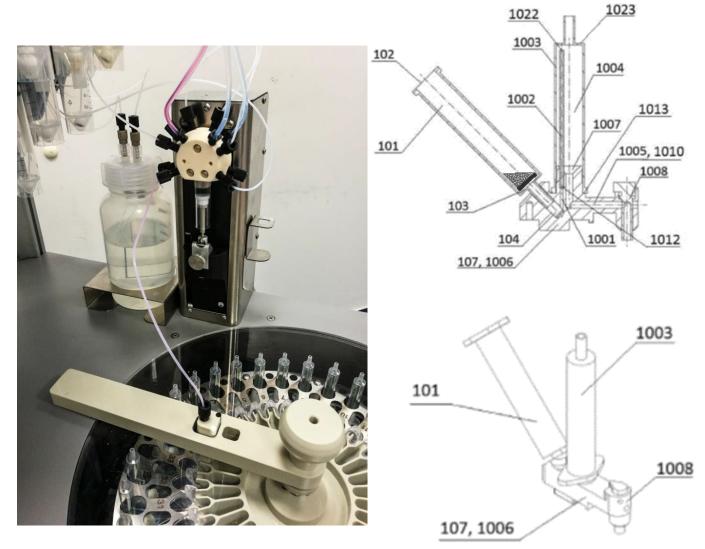
The Centrifugal Syringe Synthesizer SPYDER Mark IV

The CSS SPYDER allows the operator to run multiple peptide synthesis in parallel automatically. In any step of the synthesis, the operator may remove an individual reactor and perform a special operation requiring special conditions or utilizing very sensitive or special reactant manually. After that step, the reactor can be returned to the device for continuation of the oligomer assembly. It therefore enables the synthesis of peptides containing even very sensitive, costly or valuable monomeric units, which need special treatment and conditions.

The synthesizer was developed by Spyder Institute Praha and Institute of Organic Chemistry and Biochemistry of The Academy of Sciences of Czech Republic. It is covered by European Patent EP 17206537.7 (US-2020-0384435-A1).





The reactors in this synthesizer are plastic syringes equipped with frit (101,102,103). The reactors and the trap outflows (1002) are positioned in the intermediary transfer container (ITC, 1004) in a way that the content of liquids in the reactor reaches a level which is vertically lower than the second end of the trap outflow (1022). The trap outflow thus operates on a siphoning principle: when the rotation speed of the centrifuge is low, the liquid in the reactor is not capable of overcoming the gravity based resistance of the trap outflow and remains fully inside the reactor. When the rotation speed of the centrifuge increases, the liquid from the reactor enters the trap outflow from the nozzle of the lower end of the reactor and continues through the trap outflow, and is removed from the reactor through the trap completely. The removed liquid is trapped in the second vertically placed syringe (ITC, 1004) and after the centrifugation stops, it flows out of the second syringe into the channel leading to waste container.

Removal of liquids using centrifugation and trap outflow is significantly more efficient than a simple aspiration of liquids.

Connection (1005) from ITC can be optionally equipped with spigots (1008). If the spigots (1008) are closed, the outflow from the reactor can be collected. (This may be used for example during final cleavage of the peptide from the resin.) Rotors with spigots are not a part of standard synthesizer setup.

Centrifugal liquid handling can be best demonstrated on the following pictures:



During the coupling the liquid is in the reactor (syringe)



From the intermediary container the liquid flows to the drain



Centrifugation transfers the liquid into the intermediary container (vertical syringe)



Another short centrifugation makes sure that there is no liquid in the drainage tube

Above the centrifuge rotor with reactors, a distribution insert can be positioned. It has a shape of a circular disk and is made of polypropylene. The distribution rotor can be used for preactivation of amino acids before addition to the reactors with the solid support (syringes).





How to make good peptides on Centrifugal Syringe Synthesizer SPYDER Mark IV

Check the inside of the centrifuge drum. You may take out the rotor and check the drum – there should be no liquid inside.

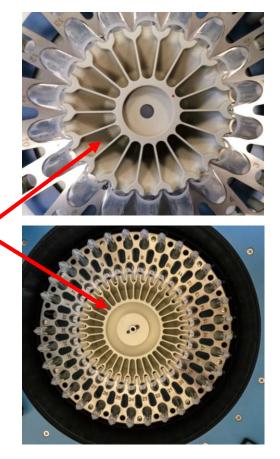
Make sure that the three pins at the center of the centrifuge are fitting in the holes of the rotor. Place the central safety insert on the metal axis and secure it with the top screw – it makes sure that the rotor sits securely on the pins of the centrifuge.

Make sure that all syringes are sitting well in the luer connection in the rotor. Don't be shy to press on them with reasonable force. The tops of all syringes should be at the same level.

Fill the syringes with equibuyoant suspension of resin (~30 mg per aliquot in DMF/DCM mixture). Alternatively you can fill the syringes with dry resin outside of centrifuge before inserting them. In this case make sure that no resin is clinging to the syringe wall. You can use the syringe piston to push the resin to the bottom. It is recommended that you use new syringes provided by the synthesizer distributor – reusing the syringes increases the chance that resin would become trapped in the scratches on the inner wall of the syringe and will not be exposed properly to the reactants. (The cost of new syringe is negligible in comparison with the cost of the need for new synthesis or extensive purification.)

In the case that you are using the distribution multichamber preactivation insert (MPI), the top screw also secures the MPI on top of the syringes. Please pay attention to placing the output channels properly on the syringe openings. The chamber #1 must be placed on top of syringe #1. On the left of the chamber #1 is the last chamber (18 or 33) which is used for the outflow for the washing procedure and in the case of 18-chamber, insert is slightly different than the other chambers (has lower wall in the direction to the syringe allowing easier outflow from this chamber preventing the overfilling) and is clearly marked with the red dot.





After placing the rotor in the machine, cover it with glass cover with attached nozzle. The nozzle placement depends on the rotor configuration and the mode of delivering reagents:

18 10 mL syringe rotor or 33 2.5 mL syringe rotor

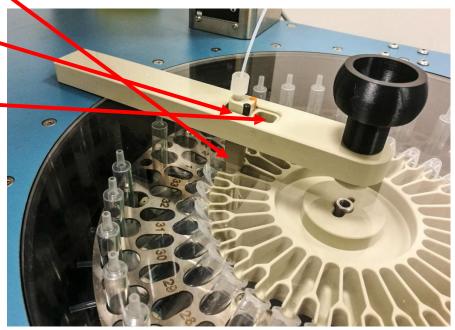
Direct addition to syringes (without MPI) or **Premix in Pump** (without MPI) or **Addition using preactivation** (with MPI)

When the nozzle is pointing to the syringe (to the left), then you will be using **Direct Addition** to the syringes or **Premix in Rump**. When it is pointing to the right, you will be using **Addition using preactivation** (with MPI).

The nozzle should be in the left opening of the cover glass assembly for synthesis in 33 syringes rotor and in the right opening for using 18 syringes rotor. The opening without the nozzle should be covered with the safety assembly to prevent excessively low pressure inside the centrifuge when using the vacuum pump to remove the vapors from the drum.

You may first run just "Deprotection/Wash" program with 3x delivery of 0.5 ml of DMF to swell and precondition the resin. Checking inside of the drum after that before starting the synthesis makes sure that all syringes are sitting tightly in the positions and there are no leaks.





Magnet in the glass assembly assures that the centrifuge cannot be run without cover placed on top of the rotor. Make solution of all needed amino acids (0.4 M AA in 0.4 M HOBt in DMF). Attach the solutions in Falcon tubes to appropriate locations (you can use the colorcoded Falcon tubes and Locations on the machine, if the machine is color coded). Fill lines of 28-way distribution valve (use function "Prime lines" in Pump window using 0.8 mL as priming volume).

Connect all reagents and fill lines of pump (use function "Prime lines" in Pump window).

Make sure that the exhaust line is connected to vacuum pump through the waste solvent collecting container.

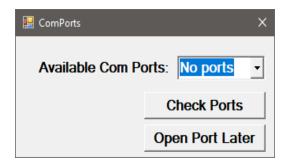
Run the machine and hope for the best...



Click the SPYDER button on the Windows main screen and this window will appear:



If you see the "No machine" checkbox in the upper left corner, then your computer is not connected to the machine and the window ComPorts will open on the left side of the SPYDER window. Check the connection (plug in the USB cable) and click "Check Ports" button. Select the port and click "Open Port" button. The ComPorts window can be activated going from the main menu to "Parameters" button and in the window which will open clicking "Show ComPorts" button.



If clicking "Check Ports" button will show "COMXX", then you will be able to open that port. You can also choose "Open Port Later" and use the software for planning the synthesis and open the port just before the synthesis. You can also generate the synthetic protocol and save it on SD card and start the synthesis from the card without using the computer.

But for the sample synthesis let's make sure that the machine is connected to the computer by the USB cable...

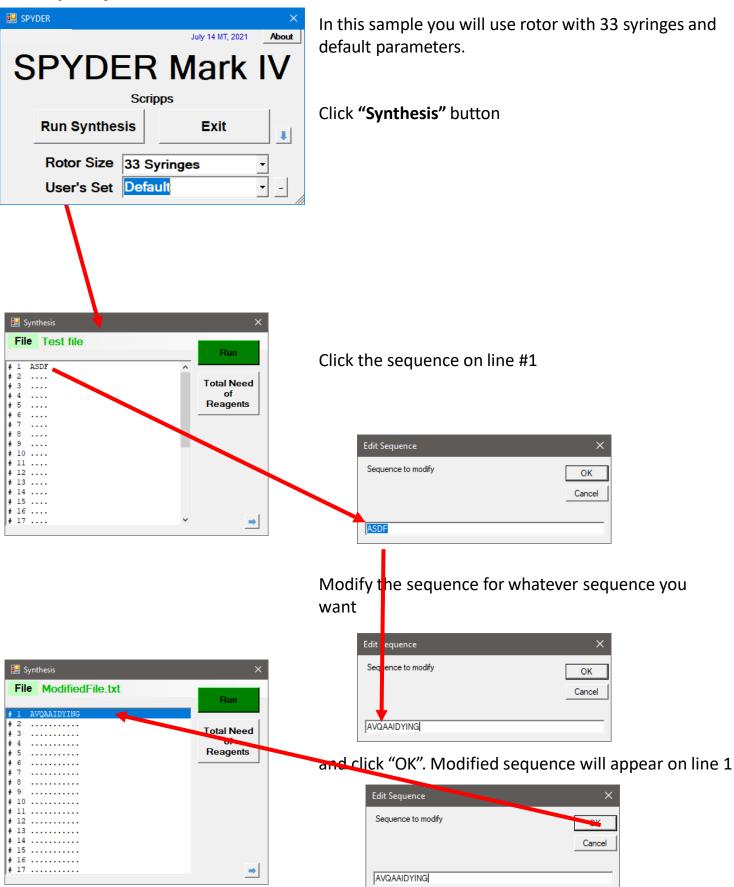
In this section you can follow the steps needed for running the simple synthesis of one peptide, just to show you the simplicity of the interaction with the machine. In the following sections you will learn how to modify every single step of machine operation.

The controlling software is based on windows dedicated to individual operations which are opened and closed as needed. This allows you to keep only the information you want or need on the display and hiding those not needed away from the desktop.

Besides the interactive operation using the attached computer, you will have a choice to run the machine from a SD card inserted into the slot on the front panel without having computer connected to the synthesizer (feature implemented only in selected machines). In this case you will be protected from the issues stemming from the peculiar behavior of the Windows software which in the name of keeping everything up to date sometimes during the "non-business hours" (in the night) decides to update your computer with newest version of Windows and reboots the computer. In that case, operation of the synthesizer will be interrupted. To avoid this, you should run the system from computer with connection to the internet (wired or wireless) disabled or with update postponed (go to Settings, Update options, Pause updates – where you can postpone updating for up to 35 days). We recommend to use the computer dedicated to running only the synthesizer, so this limitation should not be difficult to handle.

Synthesis can be performed in plastic syringes with frit at the bottom. You can use any solid support you can imagine – the only concern is the size of your support particles. If they are too small to be retained by the frit, it would obviously result in failure. On the other hand, if you are using carrier of the type of modified cotton, you don't need any frit at the bottom of the syringe. The synthesis can be performed in 17 10 mL syringes or 32 3 mL syringes. Small syringes are recommended for up to 100 mg of solid support, 10 mL syringes can handle up to 400 mg of resin. However, the amount of resin depends mainly on its swelling properties – you have also to consider the fact that during the synthesis the volume of your swollen resin will grow. The limit of volume of reagents added to the syringe is 1.1 mL in the case of small syringe and 3.2 mL in the case of 10 mL syringe. The synthesizer will not let you use larger volumes, since it would probably result in not complete mixing of the resin, or in splashing the syringe content during shaking its content.

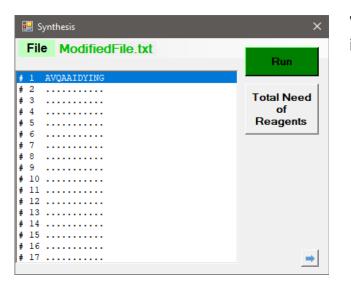
For this sample synthesis we will keep all default parameters and work with 33 syringe rotor in which only one syringe in position 1 will be equipped with 50 mg of resin. So, click on the **SPYDER** button on the desktop.



File	ModifiedFile.txt	
		Run
	AVQAAIDYING	
\$2.		Total Need
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4.		of
5.		Reagents
6.		
ŧ7.		
8.		
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ŧ 10 .		
11.		
12.		
14		
15 .		
16.		
10.		

Now you click **"Total Need of Reagents",** prepare the solutions, fill the appropriate Falcon tubes and bottles and attach them to the machine. Computer uses default volumes for couplings, washings and deprotections assuming that synthetic support (50 mg) will be filled in syringe number 1.

🖁 Reagent Need	
A 3x 1.02 g of Fmoc-Ala in 8.2 ml D 1x .89 g of Fmoc-Asp(OBut) in 5.4 ml G 1x .64 g of Fmoc-Gly in 5.4 ml I2x .96 g of Fmoc-lle in 6.8 ml	Save
N 1x 1.29 g of Fmoc-Asn (Trt) in 5.4 ml Q 1x 1.32 g of Fmoc-Gln (Trt) in 5.4 ml V 1x .73 g of Fmoc-Val in 5.4 ml Y 1x .99 g of Fmoc-Tyr(But) in 5.4 ml	Print
2.9 g of HOBt in 47.4 mL DMF to dissolve all AAs	AA Step Need
1.3 mL of DIC	
Solvent consumption: DMF 110 mL	
Piperidine solution 44 mL	
BB/HOBt solution 28 mL DMF for washing selector 17 mL	
You will generate at least 238 mL of waste. Make sure that your waste container can handle it!	

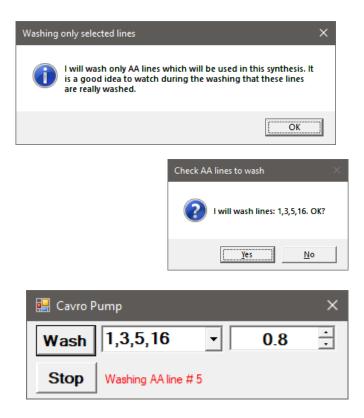


Window "Checks" will open and will guide you through necessary steps to perform before you run the synthesis. First it asks you to prime the lines with amino acids and reagents. You should make sure that all lines are filled with appropriate solutions. If you click "No" then the window will go to the next question. If you click "Yes", the window "Cavro Pump" will open and offer you to wash the lines with amino acids which are needed for your defined peptide. So click "Wash" and wait for the procedure to finish. If you need to wash other reagent lines, select the appropriate line and click "Wash" again. When all lines are primed and ready, click "Done".

When all solutions are on the machine and resin is in the reactor (syringe #1), you can click **"Run"**

🔛 Checks		—	
Do you want to prime containers?	lines from amino ad	cid and	reagent
Yes	No		Cancel
Do you want to chang protocol?	je the deprotection	and wa	sh
Yes	No		
Do you need to remove	<i>v</i> e amino protecting	group?	2
Yes	No		





Then the next question on Checks window will let you change the wash/deprotect protocol.

But in this synthesis you will use default – press "No"

🛃 Checks		– 🗆 X				
Do you want to was containers?	h lines from amino acio	d and reagent				
Do you want to char protocol?	nge the deprotection a	ind wash				
Yes	No	Cancel				
Do you need to remove amino protecting group?						
Yes	1					

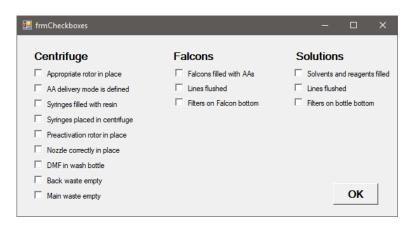
The next question on Checks window will let you choose whether you need to deprotect the solid support loaded in the syringe.

You may have Fmoc protected resin in the reactor and you need to click "Yes".

🔛 Checks	_		×
Do you want to wash lines from amino acid containers?	and r	reager	It
Do you want to change the deprotection an protocol?	nd wa	sh	_
Do you need to remove amino protecting g	roup2		
bo you need to remove amino protecting g	ioup		
Yes No		Cano	cel

Solvents and Reagents				
	Needed	Actu	al	
Reagent 1	5.4	mL	mL	Run
Reagent 2		mL	mL	Cancel
Base		mL	mL	Check
Piperidine	13	mL	mL	
DMF	24	mL	mL	
DMF Wash	9	mL	mL	
BB/HOBt	11	mL	mL	

The next window ("Solvents and Reagents") will ask you about the volumes of reagents which you should have placed in the appropriate vessels. You may fill all volumes you actually have in the bottles and click "**Run**", or you can click the button "**Check**". (If you don't have enough reagents in the bottles, the machine will tell you so and will not let you go on until you have enough.)



Solvents and Reagents

Reagent 1	Needed 5.4	Actual mL 15	mL	Run
Reagent 2		mL	mL	Cancel
Base		mL	mL	
Piperidine	13	mL 60	mL	
DMF	24	mL 120	mL	
DMF Wash	9	mL 60	mL	
BB/HOBt	11	mL 21	mL	

This will bring another window ("Check Boxes") with the list of all things which have to be checked before the synthesis can be started. If you are sure that everything is correct, click **"OK"** and the window "Solvents and Reagents" will be filled with volumes which are the minimum volumes guaranteeing the successful synthesis.

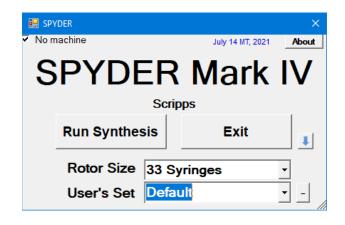
Press **"Run"** and the machine will do the rest...

You can still change your mind and cancel this run by pressing "Cancel" button.

Detailed description of software functions

Click the SPYDER button on the Windows main screen

And this window will appear:



If you see the "No machine" checkbox in the upper left corner, then your computer is not connected to the machine and the window ComPorts will open on the left side of the SPYDER window. Check the connection (plug in the USB) and click **"Check Ports"** button, select the port and click **"Open Port"** button. (The ComPorts window can be activated going from the main menu to **"Parameters"** button and in the window which will open clicking **"Show ComPorts"** button – we will discuss that later.)

🔛 ComPorts	×
Available Com Po	orts: No ports 🔹
	Check Ports
	Open Port Later

If clicking **"Check Ports"** button will show "COMXX", then you will be able to open that port. You can also choose "Open Port Later" and use the software for planning the synthesis and open the port just before the synthesis. You can also generate the synthetic protocol and save it on SD card and start the synthesis from the card without using the computer.

🛃 SPYDER			×
		July 14 MT, 2021	About
SPY	DER	Mark	IV
	Scri	pps	
Run Sy	nthesis	Exit	I
Rotor	Size 33 S	yringes	•
User's	s Set Defa	ult	
SPY	DER	Mark	IV

Scripps

Default

Default18 LISC

Exit

Ŧ

•

Run Synthesis

Wash

Rotor Size 33 Syringes

User's Set Default

Deprotectio Default33

You have to select the size of the rotor 18 or 33 syringes. Syringe number 18 or 33 is dedicated to washing, so the number of peptides you can synthesize at once is only 17 or 32. You can either use the default set of parameters, or you can use parameters set (rotor size, volumes of reagents, times of reactions, etc) for different users. After you define those parameters and save them under your name, you will be able to recall them later.



Fullip	000	
Recall	ML Your Name	

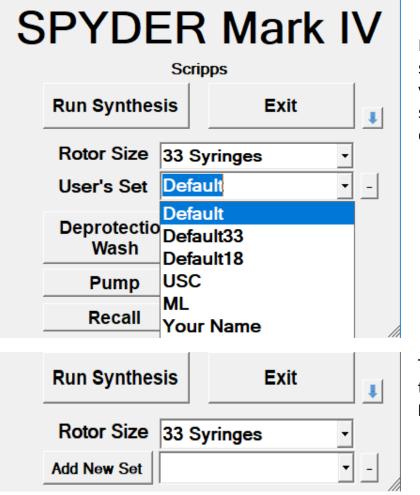
SPYDER Mark IV

Scripps					
Run Synthesis	Exit				
Rotor Size 33 Syringes -					
User's Set De	fault -				
Deprotection Wash	Manual Operation				
Pump	Knowledge Base				
Recall	Parameters				

Deprotection Manual Wash Operation Pump **Knowledge Base** Parameters Recall Manual Setting Firmware Manual Comm SPYDER MEGA ver.5.25 Show actions Switch mode Graphics

Click on the **down arrow** or click on the form will reveal additional buttons.

Doubleclick and pulling down on the form will reveal another buttons, which should be used only by expert user with extreme caution since it can set certain parameters which may make the machine unusable. To use these buttons, you have to know the password.



From the list of User's Sets you can select the set of parameters which you would like to use for your synthesis, or you can define your dedicated set.

To define your set, just delete the text in the name field. The new button **"Add New Set"** will appear

SPYDER Mark IV

Scripps					
Run Synthe	sis	Exit	1		
Rotor Size	33 S	yringes	•		
Add New Set	New	/ Set	-		

and you can type your name to it. After clicking **"Add New Set"...**

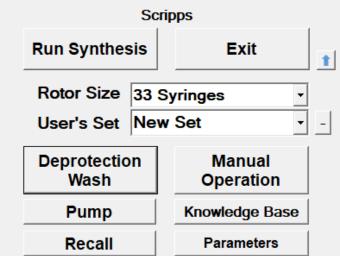
SPYDER Mark IV

Scripps				
Run Synthe	sis	Exit	1	
Rotor Size	33 S	•		
User's Set	New	/ Set	-	

You will have your new set saved and will be able to recall it later.

S	PYDE		R Ma	rk ľ	V
	Run Synthes	sis	Ex	it	1
	Rotor Size	33	Syringes	•	
	User's Set	Ne	w Set	•	-

SPYDER Mark IV



To see all functions of SPYDER window, click on the **down arrow** (or anywhere on the SPYDER window)

So, now you see all options:

Run Synthesis – will prepare everything for the synthesis

Exit – obviously exits the program

Deprotection Wash – sets the protocol for deprotection and washing after coupling step

Manual Operation – let you perform all individual steps of the machine manually

Pump – will allow you to prime the lines and perform individual actions of the pump manually

Knowledge Base – will tell you everything you need to know about peptide synthesis reagents

Recall – will recall the last operation performed on the machine

Parameters – will let you see and set the parameters of the synthesizer

Dwelling on any button with your pointer will call balloon with a little explanation what the button will do.

Let's click "Manual Operation" button

🔜 Manual Operations	
Empty Reactors	1000 🕆 rpm 20 🕂 seconds
Mix Reactors	5 cycles 5 sec wait
Liquid Transfer	180 🕂 rpm 🥫 🕂 seconds
Centrifuge Go to Reactor	1 Go to Next Home
AA Selector	
Select AA line #	1 Go to Next Home
Vacuum ON	OFF Initialize All

Empty Reactors – performs centrifugation (at 1000 rpm for 20 seconds) liquid removal from the syringes

Mix Reactors – shakes the rotor (5 cycles of shaking followed by 5 seconds waiting between cycles)

Liquid Transfer – rotates (at 180 rpm for 6 seconds) at speed not exceeding the speed needed for removal of liquids from the syringe reactors, but at speed allowing the transfer of liquid from preactivation chambers to syringes (make sure that the value of 180 is not changed for higher number)

Go to Reactor – turns the rotor to defined position (e.g. 1) placing it under the nozzle for delivering reagents

Select AA line # - Connects Falcon tube with the given amino acid to the Cavro pump port 3

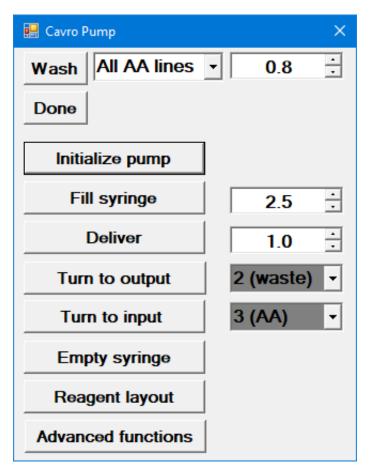
Go to Next – turns to next position (rotor or selector valve)

Home – initialize the rotor (positioning it in position 1) in case of rotor, or initializing selector valve (sending it to position 28)

Vacuum ON – switches the power on to the outlet on the back of the machine (which can be connected to vacuum pump)

OFF – switching it off

Initialize All – initializes centrifuge, selector valve and Cavro pump



Clicking **"Pump"** button will give you the following options

Wash – will wash (prime) lines defined next to the button with defined volume For washing (priming) the amino acid solutions connected through the selector valve. It uses at the minimum 0.8 mL of solution (50 uL/10cm of tubing). You can wash all AA lines, or you can specify the lines to wash by numbers separated by commas (e.g. 1,3,6,15,22). To wash reagent lines connected by wider tubing you need higher volume (10 cm of the tubing = 200 uL)

Done – closes this window

Initialize pump – expels content of the pump syringe through output #2 (waste) and establishes top position of the pump syringe

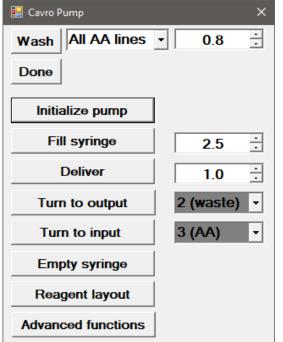
Fill syringe – sucks in the defined volume

Deliver - expels the defined volume

Turn to output – syringe valve will go to defined position (recommended positions are only position 2 – waste and position 1 – delivery nozzle). Turning it to any other positions and delivering through it creates the possibility of syringe valve crosscontamination.

Turn to input – syringe valve will go to defined position

Empty syringe – content of the syringe will be expelled to waste (Cavro port 2)



To operate the pump manually you:

Select input port (ports on the top of pump are numbered from left to right) Fill syringe with desired volume

Select output port

Deliver selected volume, or

Empty the syringe into the output port

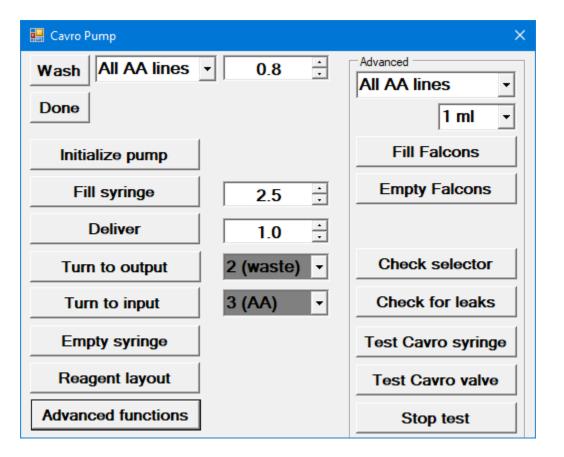
Reagent layout – opens widow with list of connections and shows you layout of the amino acid containers connected to the selector valve and reagents connected to the pump. Machine recognizes only amino acids symbols in single letter notation and numbers from 1 to 7. If you want to use unnatural amino acids you have to represent them by numbers 1 to 7 and place them into positions 21 to 27 on the Falcon tubes holder.

ve Fi	le							
S	eleo	ctor				Pu	mp	
Pos	AA	Code	Full Name	MW	MWAA	Pos	Pump Reagent	-
1	Ala	Α	Fmoc-Ala	311.3	71.08	1	AA Line	
2	Cys	С	Fmoc-Cys(Trt)	585.7	103.15	2	Waste	
3	Asp	D	Fmoc-Asp(OBut)	411.4	115.09	3	FillAA	
4	Glu	E	Fmoc-Glu(OBut)	425.5	129.12	4	Air	
5	Phe	F	Fmoc-Phe	387.4	147.18	5	DMF	
6	Gly	G	Fmoc-Gly	297.3	57.05	6	Reagent	
7	His	н	Fmoc-His(Trt)	619.7	137.14	7	Reagent2	
8	lle	1	Fmoc-lle	353.4	113.16	8	HOBt	
9	Lys	к	Fmoc-Lys(Boc)	468.5	128.18	9	Piperidine	
10	Leu	L	Fmoc-Leu	353.4	113.16	10	Base	
11	Met	М	Fmoc-Met	371.4	131.2	11	Wash11	
12	Asn	N	Fmoc-Asn(Trt)	596.7	114.11	12	Wash12	
40			F D	007.4	07.40			-

Cavro pump selector ports are numbered 1 to 12 from the left (if you are facing the pump) and recognizes only the following codes: "Reagent", "Reagent2", "DMF", "Base", "Ac2O", "HOBt", "Oxyma", "Piperidine", "TFA", "MeOH", "FillAA", "AA Line", "Waste", "DCM", "Air", "AcBase", "Wash11" and "Wash12" ("WashXX" is a representation of any solvent you would connect to port 11 or 12 for the use of the final wash of the resin after synthesis – usually MeOH or DCM).

Remember that if you change the reagent layout, it would affect other users of the machine and may result in confusion since they may not expected the change and may not check the reagent layout before starting their synthesis. Therefore we do not recommend to do this change without deep consideration of consequences.

Advanced functions – see later



Advanced functions – other functions which the pump can perform automatically. Its use is allowed only with the knowledge of the password. Clicking it extends the window and shows:

Fill Falcons – Will fill Falcon tubes defined in the rolldown field or numbers separated by commas - 1,3,4,5, - or range – 2-6 - , with volume defined above). It will use DMF from Cavro pump port #5.

Check Selector – For this test the lines have to be primed and Falcon tubes must have DMF in them. Test will select the line in the selector valve, sucks in the given volume and asks the operator to write down volume of liquid (or air gap) in the pump syringe. Recommended volume to test is at least 2 mL. The syringe should fill completely. If not, the particular line has a leak and all connections from the Falcon tube to the pump must be checked and tightened.

Test Cavro syringe – Will suck the defined volume of DMF into the Cavro syringe and expel it to the waste with increasing speed until the Cavro pump fails and has to be reinitialized. If this test fails at speed below 1200 uL/sec, Cavro pump needs maintenance.

Test Cavro valve – Will turn Cavro selector valve to all positions and report the failure.

Stop test – stops test immediately

🔡 TRI	TON			×
No m	nachine			July 8, 2019
	CSS	SS	PYDER	
	Spy	/de r	Institute	
	Run Synthesis		Exit	
	Rotor Size 33		Syringes -	
	User's Set	Υοι	our Name 🔹 -	
	Deprotectio Wash	on	Manua Operatio	
	Pump		Knowledge E	Base
	Recall		Parameter	rs

Clicking **"Recall"** button will show the information about the last known operation of the synthesizer. It is useful in the case of power failure or another human related mishap.

In addition to this last operation recall, the entire history of the synthesis performed on the machine is kept in a logfile name (date stamped) which can be found in directory SPYDER/logs. Here you can find every operation which the synthesizer performed (at the lowest level of operation) and the file is extremely large.

🔜 Recall	×
The last thing I remember: It was 7/12/2019 9:37:08 PM Synthesis of AVQAAIDYING4x12.txt I was in cycle # 8 Coupling incubation started at 7/12/2019 9:37:07 PM Coupling # 1 Synthesis parameters were: Number of couplings: 2 Centrifugation time: 20 seconds Coupling time: 1 minutes AA Volume per coupling: 0.5 mL Molarity of AA: 0.4 M Reagent for 1st coupling: DIC Volume of reagent for 1st coupling: 0.22 mL Molarity of 1st reagent: 1 M AA Volume for 2nd coupling: 0.5 mL Reagent for 2nd coupling: 0.5 mL Reagent for 2nd coupling: 0.22 mL Molarity of 2nd reagent: 1 M Deprotection/wash program: DeFmoc33.prg Mode reagent addition: Premix in pump Other Parameters were: Suction speed: 800 uL/s Slow Delivery speed: 200 uL/s Syringe Size: 2.5 mL Volume for washing: 0.4 mL Return air volume: 0.3 mL	Print

🔜 TRI	TON			×
✓ Nom	nachine		July 8, 2	019
			PYDER Institute	
	Run Synthesis		Exit	
	Rotor Size	33 5	Syringes 🔹	
	User's Set	You	r Name 🔹	_
	Deprotection Wash		Manual Operation	
	Pump		Knowledge Base	
	Recall		Parameters	

🖳 Program	×
File Open/Save DeFmoc33.prg	
✓ DMF ▼ 0.5 ml ▼ 2 x ▼	1 min 💌
Piperidine • 0.5 ml • 1 x •	1 min 👻
Piperidine • 0.5 ml • 1 x •	15 min 👻
MF • 0.5 ml • 3 x •	1 min 💌
BB/HOBt • 0.5 ml • 1 x •	1 min 💌
DMF • 0.5 ml • 3 x •	1 min 💌
DMF • 0.5 ml • 3 x •	1 min 👻
DMF • 0.5 ml • 3 x •	1 min 👻
DMF • 0.5 ml • 3 x •	1 min 👻
DMF • 0.5 ml • 3 x •	1 min 👻
Run This Program Now	ОК

🖳 Deprotection/Wash	×
File Open/Save Modified file	
✓ DMF ▼ 0.5 ml ▼ 1 x ▼ Fill	•
□ Piperidine	in 🔻

Clicking **"Deprotection Wash"** button will open window "Program" and will give you the chance to change the protocol for deprotection and washing steps.

If the program listed in green at the top of the window is not what you want, click **"File Open/Save"** and find appropriate program, or change the parameters here and save the new program under new name.

Steps with check marks checked will be performed after coupling in every step of the synthesis. To make the new protocol, just select the reagent, volume to be added, number of repetitions, and time for incubation with that reagent. Only the reagents which are defined in the rolldown selection can be recognized by the machine. (How to change the predefined selection will be shown later.)

You can run this program by clicking **"Run This Program Now"** to deprotect or prepare the resin, but it is not necessary for the synthesis because the deprotection is an option in the synthesis start step.

However, it may be useful for preswelling the resin before starting the synthesis, since some resins require long swelling times. In this case you may change the time for exposure to DMF for example to 2 x 10 min and uncheck all lines but the first one. If you select "Fill" in the rolldown time menu, the solvent will be only added, and no centrifugation will be performed.

🔡 TRI			×		
✓ Nom	nachine		July 8, 2019		
			PYDER r Institute		
	Run Synthesis		Exit		
	Rotor Size	33 \$	Syringes •		
	User's Set	You	our Name 🔹 -		
	Deprotectio Wash	on	Manual Operation		
	Pump		Knowledge Base		
	Recall		Parameters		

Parameters					
-Synthesis parameters					
Number of couplings	1				
Coupling time 1	1				
AA Volume 1	0.500 🛨				
AA Molarity	0.40 🛨				
Reagent molarity 1	1.00 🛨				
Reagent 1	DIC				
Reagent volume 1	0.240 🛨				
After last coupling De	Fmoc				
Deprot/Wash file: DeFmoc33.prg -					
Preactivation: Premix in pump					
Open Save	Hide				

Clicking **"Parameters"** button will open window "Parameters" which will show you the reagent setup (volumes, repetitions, time, deprotection/wash protocol, action after the last step, and the mode of addition of reagents to the reactors) which was saved for the user's set defined on the SPYDER (starting) window.

These could be values defined in your set, or you can use the protocol which was saved as a default protocol (User's set "Default", "Default18", "Default33"). To update the values for the values which you selected in the Synthesis window, click **"Update"** button.

You can open your set from the file (e.g. ConfigCentr_XX.cfg) or save it under different name. However, to be recognized by the machine as a registered user set, you have to save it under the name you are using on the SPYDER starting window. During the synthesis you cannot close "Parameters" window, you can only **"Hide"** it so that it is not cluttering the desktop.

Double clicking the blue area opens additional list of parameters.

Parameters		
Synthesis parameters	Centrifuge properties	Pump properties
Number of couplings 1	Offset selector 1	Volume to wash with AA 0.40 🛨
Coupling time 1 30 AA Volume 1 0.500 🛨	Offset 18 14400	Number of pump washes 3 🛨
AA Volume 1 0.500 - AA Molarity 0.40 -	Offset 33 127	Volume of air to return 0.50 🛨
Reagent molarity 1 1.00 =	Centrifugation (sec) 20 🛨	uL/sec
Reagent 1 DIC	Liquid Emptying (sec) 5 🛨	Suction speed 600 -
Reagent volume 1 0.240 🗧	Vacuum On (sec) 60	Fast suction speed 1200 -
	Centrifugation speed 1001 ÷	Delivery speed 800 -
	Liquid transfer speed 190 🛨	Slow Delivery speed 200 -
	Fast acceleration 45 📫	SuperSlowDeliverySpeed 100 -
	Slow acceleration 70 🛨	Syringe size 2.5 -
	Number of syringes 18	Wait after filling syringe 200
	Shaking Num of swings 22	Machine name VirtualTRITON
	Set Swing angle 12	Company office
After last coupling Just Wash	Default Pause in ms 75	User/Set Default
Update	Chaw Descent Lewart	
	Show Reagent Layout	Show EEPROM Parameters
Deprot/Wash file: DeFmoc18test.prg 💌	ComPort Serial Port No Ports Open	
Preactivation: Premix in pump	Close	
Open Save Hide	Show ComPorts	

We do not recommend to change those parameters since they were optimized for the synthesizer, however, sometimes the user may "tweak" some of these parameters to have machine perform exactly as he/she wants.

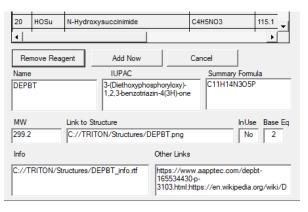
Here you can change all parameters of the machine or open Com Port. Any change will be used only for the current synthetic session (after clicking **"Hide"** button), unless you save the parameters by clicking **"Save"** button. Default parameters are saved in ConfigCentr_Default.cfg file, but you can save them under any name with cfg extension. To use those parameters you would have to always open your file (e.g. ConfigCentr_XX.cfg) before running the synthesis. If you decide to use your parameters as default ones, rename your file to ConfigCentr_Default.cfg.

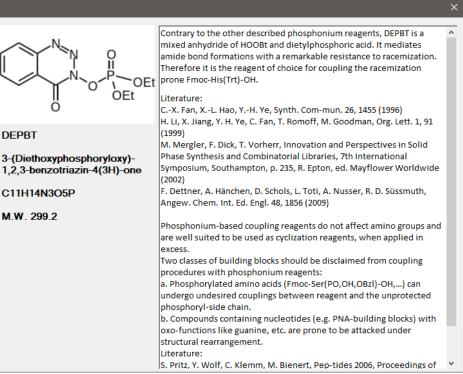
			×							
 No machine 	V No machine July									
CSS	5 S	PYDER								
Sp	yde	r Institute								
Run Synthes	Run Synthesis									
Rotor Size	33 \$	Syringes -								
User's Set	You	ır Name 🔹	-							
Deprotectio Wash	n	Manual Operation								
Pump		Knowledge Base								
Recall		Parameters	//							

Clicking the button **"Knowledge Base"** will show the window "Companion" where you can learn about reagents for peptide chemistry. Clicking on the name will give you chemical formula, description of the reagent and literature references about its use.



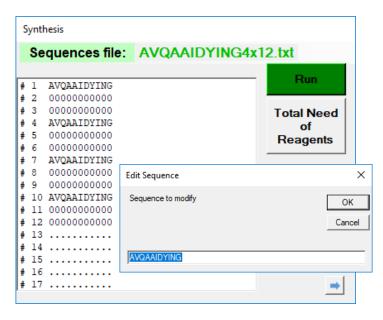
Entr	Reagent	IUPAC Name	Formula	MW
1	DIC	N,N'-Diisopropylcarbodiimide	C7H14N2	126.2
2	6-CI-H	1-Hydroxy-6-chloro-benzotriazole	C6H4CIN3O	169.6
3	BOP	(Benzotriazol-1-yloxy)tris(dimethyla	C12H22F6N6OP2	442.3
4	BOP-CI	Bis-(2-oxo-3-oxazolidinyl)phosphini	C6H8CIN2O5P	254.6
5	BTC	bis-Trichloromethylcarbonate or (Tri	C2O3CI6	296.8
6	CDI	1,1'-Carbonyldiimidazole	C7H6N4O	162.2
7	СОМИ	1-Cyano-2-ethoxy-2-oxoethylidena	C12H19F6N4O4P	428.3
8	DCC	N,N'-dicyclohexylcarbodiimide	C13H22N2	206.3
9	DEPBT	3-(Diethoxyphosphoryloxy)-1,2,3-b	C11H14N3O5P	299.2
10	DMTMM	4-(4,6-Dimethoxy-1,3,5-triazin-2-yl)	C10H17CIN4O3	276.7
11	EDC	3-(Ethyliminomethyleneamino)-N,N-d	C8H17N3	155.3
12	EEDQ	N-Ethoxycarbonyl-2-ethoxy-1,2-dih	C14H17NO3	247.3
13	HATU	1-[Bis(dimethylamino)methylene]-1H	C10H15F6N6OP	380.2
14	HBTU	2-(1H-Benzotriazol-1-yl)-N,N,N',N'-t	C11H16F6N5OP	379.3
15	нсти	(2-(6-Chlor-1H-benzotriazol-1-yl)-1,	C11H15CIF6N5OP	413.7
16	HDMC	N-[(5-Chloro-1H-benzotriazol-1-yl)	C13H17CIF6N5O2P	455.7
17	HOAt	1-Hydroxy-7-azabenzotriazole	C5H4N4O	136.1
18	HOBt	Hydroxybenzotriazole (hydrate)	C6H5N3O	153.1
19	HOOBt	3-Hydroxy,1,2,3-benzotriazin-4(3H)	C7H5N3O2	163.1
20	HOSu	N-Hydroxysuccinimide	C4H5NO3	115.1
1				Þ





Clicking button **"Remove Reagent"** will delete the reagent from the database, clicking **"Add New"** will extend the window and let you modify the fields for your new reagent (fields are prefilled with the data for the reagent selected above to show you what is expected to be entered to the database). Most of the fields are self-explanatory – InUse means that you want to use it as a reagent which will appear in rolldown fields in synthesis planning window, Base Eq means number of equivalents of base should be added to the reaction mixture when this reagent is used.

🔛 TRITON		×
No machine	July 8, 2019	
		SPYDER er Institute
Run	Synthesis	Exit
Rote	or Size 33	Syringes 🔹
Use	r's Set Yo	ur Name 🔹 -
	rotection Wash	Manual Operation
	Pump	Knowledge Base
	Recall	Parameters



▶ 1 2 3		Save
3		
4		
5		
6		
7		
8		
9		
1(0	
1	1	
12	2	
13	3	
14	4	
19	5	
1(6	
17	7	

Clicking **"Run Synthesis"** button will open window "Synthesis" which will show you the list of the sequences which will be synthesized. The synthesizer understands the standard nomenclature of peptides in "one letter code". Codes can be in upper or lower case (lower case amino acid does not mean Damino acid). In addition, for unnatural amino acids or other building blocks you can use numbers 1 to 7 for reagents filled in containers 21 to 27. So, for example, sequences YGGFL or Y1GFL or Y12FL will be recognized if properties of building blocks 1 and 2 are defined.

To define the new sequences to be synthesized, you have several options:

1.You can click the line in the sequences window – it will open the message box in which you can define your sequence. Then you repeat this procedure until all sequences are defined. At this point the name of the file containing the sequences will read "ModifiedFile.txt" and if you click **"Sequences file"** you can save this file under a new name for use in the future.

2.You can click **"Sequences file"** and select from the choices **"Open"** and open text file containing list of sequences. This text file can be created in Notepad, Word, Excel or any other text editor. Do not number the sequences, just use one sequence per line. If you are not planning to do the synthesis in a particular syringe reactor, just insert an empty line.

3. You can click **"Sequences file"** and select from the choices **"New"** and from the additional choices select "Sequences file". This will open the window "New File" in which you can add or edit your sequences. Do not forget to save your file at the end of editing.

S	ynt	hesis			
	Se	equences file:	Test file		
#	1	ASDF		^	Run
#	2 3				T
#	4				Total Need of
# #	5 6				Reagents
ŧ	7				
# #	8 9				
#	10 11				
ŧ	12				
# #					
ŧ	15				
# #	17			~	⇒

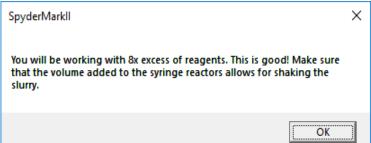
Clicking "**Right arrow**" button will extend window "Synthesis" and you will be able to modify the reagent setup (reagents, their volumes, concentrations, repetitions, coupling time, action after the last step, and the mode of addition of reagents to the reactors). The default values loaded here were taken from the values defined in your set, or the Default set if you did not load your personal set. You will also define range of the synthesis (counted from C- terminus – Cycle 1 will couple F in this example, if you would say Cycles 2 to 3, D and then S will be coupled).

Synthesis			
Sequences file: Test file			Recalculate Keep
<pre># 1 ASDF</pre>	RunTotal Need of ReagentsCycle Need1Suggest Protocol	Cycles:1to4Synthesis ParametersPremix in pump<>Num of Couplings2Coupling Time (min)30After Last:DeFmocFinal Wash:Yes	1st Coupling 1.100 ÷ mL AA Volume 1.100 ÷ mL AA Molarity 0.400 ÷ M Reagent Molarity 1.00 ÷ M DIC ▼ 2nd Coupling 1.100 ÷ mL AA Volume 1.100 ÷ mL
<pre># 13 # 14 # 15 # 16 # 17</pre>	Analyze Sequences	Resin: 50 mg 0.5 mmol/g Check	Reagent Molarity1.00 ÷ MHBTU▼0.484 ÷ mLBase Volume0.480 ÷ mLBase Molarity1.00 ÷ M

Changing any value for 1st or 2nd coupling will call two buttons **"Recalculate"** and **"Keep".** If you click **"Recalculate"** it will calculate the volumes for all reagents based on the internal "best practice" algorithm. In the calculation the highest priority is given to the volume of amino acid solution, reagent volume is calculated based on that and concentrations are not recalculated (the machine can change only the volumes of added reagents). If you want to use your defined volumes without using this algorithm, click **"Keep"** and the machine will use the values defined by you.

Synthesis			
Sequences file: Test file			Recalculate Keep
<pre># 1 ASDF // **********************************</pre>	Run Total Need of Reagents Cycle Need	Cycles:1to4Synthesis ParametersPremix in pumpNum of Couplings2Coupling Time (min)30After Last:DeFmoc	1st Coupling AA Volume 1.100 ÷ mL AA Molarity 0.400 ÷ M Reagent Molarity 1.00 ÷ M DIC ▼ 0.484 ÷ mL
<pre># 10 # 11 # 12 # 13 # 14 # 15 # 17 </pre>	Suggest Protocol Analyze Sequences	Final Wash: Yes Final Wash: Yes Resin: 50 mg 0.5 mmol/g Check	2nd Coupling 1.100 ÷ mL AA Volume 1.00 ÷ M Reagent Molarity 1.00 ÷ M HBTU 0.484 ÷ mL Base Volume 0.480 ÷ mL Base Molarity 1.00 ÷ M

🔜 Reagent Need	×
A 1x .83 g of Fmoc-Ala in 6.7 ml D 1x 1.1 g of Fmoc-Asp(OBut) in 6.7 ml F 1x 1.04 g of Fmoc-Phe in 6.7 ml S 1x 1.03 g of Fmoc-Ser(But) in 6.7 ml 1.64 g of HOBt in 26.8 mL DMF to dissolve all AAs For the first coupling: DIC solution 5.4 mL (.8 mL of DIC) For the second coupling: HBTU solution 6.2 mL (.95 g of HBTU) DIEA solution 5.8 mL (2 mL of DIEA) Solvent consumption: DMF 24 mL Piperidine solution 13 mL HOBt solution 11 mL DMF for washing selector 9 mL	Save AA Step Need
You will generate at least 84 mL of waste. Make sure that your waste container can handle it	



Clicking on **"Total Need of Reagents"** will show the calculation of volumes of reagents needed for the synthesis of defined sequences using the volumes defined in "Synthesis"

window and in "Deprotection Wash" window. "Cycle Need" will show the need in only defined cycle.

A 3x .83 g of Fmoc-Ala in 6.7 ml means that A will be used three times and NOT that you should make three copies of the same solution.

What we recommend is to make the solution of HOBt (or Oxyma) in DMF (0.4M) and use this solution for dissolving all the amino acids. Calculation of the volumes considers the need to prime the reagent lines and takes into the account the fact that not all solution can be used (the dead volume). Therefore, synthesis of only one short peptide in this multiple synthesizer is relatively uneconomical.

Clicking on **"Check"** will calculate an excess of reagents which you will use and it will warn you if the excess is too low to guarantee the successful synthesis.

	Recalculate Keep	
Cycles: 1 to 11 Synthesis Parameters Premix in pump <> Premix in pump <> <> Num of Couplings 2 Coupling Time (min) 1 After Last: DeFmoc Final Wash: No Resin: 50 mg 0.5 mmol/g Check	First coupling 0.300 ÷ mL AA Volume 0.400 ÷ M AA Molarity 0.400 ÷ M Reagent Molarity 0.400 ÷ M HBTU ▼ 0.285 ÷ mL Base Volume 0.228 ÷ mL Base Molarity 1.00 ÷ M Second coupling AA Volume AA Volume 0.300 ÷ mL Reagent Molarity 1.00 ÷ M DIC ▼ 0.132 ÷ mL Additive Volume 0.132 ÷ mL Molarity 1.00 ÷ M	 ✓ Oxyma extra ☐ Final Wash ✓ Longer Vac for Pip

If you want to dissolve amino acids in pure DMF and add Oxyma or HOBt just prior to the coupling with DIC, you have to extend the "Synthesis" window to the right and check the checkbox "Oxyma extra". In this case selection of DIC as the coupling reagent will let you select the volume and molarity of the additive for DIC coupling. You can save this choice in your parameter set. Additive will be delivered from the same bottle as the Oxyma or HOBt solution which you may be using for prewashing before coupling – therefore it must have the same molarity.

The check box "AA by reactivities" is giving you choice to add individual amino acids to reactors (syringes) based on the reactivities or by alphabetical order. Addition "by reactivities" gives a little edge to the slow coupling amino acids like isoleucine or valine, which are added first and will have the chance to react with solid support longer. However, this option is relevant only in the case of "Premix in pump" mode.

The check box "Final Wash" lets you have automatically select the choice for performing the wash of the resin after the last coupling with the solvent connected to Cavro pump port 11. If this box is checked, the synthesizer will select the program "FinalWash.prg" and perform its operations after the last step of the synthesis.

During the synthesis, the vacuum pump (optionally attached to the power outlet on the back of the synthesizer) is actuated after each centrifugation for the time defined in the parameter set – usually for 60 seconds. If you want longer pump run after piperidine involving steps, set the check box "Longer Vac for Pip". In this case after steps involving piperidine, the pump will run longer to prevent piperidine smell escaping to the lab.

In any case, after the last step of the synthesis, the vacuum pump will be actuated for 10 minutes.

Synthesis			
Sequences file: Test file			Recalculate Keep
<pre># 1 ASDF</pre>	Run Total Need of Reagents Cycle Need	Cycles:1to4Synthesis ParametersPremix in pumpVum of Couplings2Coupling Time (min)30After Last:DeFmoc	1st Coupling AA Volume AA Molarity 0.400 ÷ M Reagent Molarity DIC ▼ 2nd Coupling
<pre># 11 # 12 # 13 # 14 # 15 # 16 # 17</pre>	Protocol Analyze Sequences	Final Wash: Yes Resin: 50 mg 0.5 mmol/g Check	AA Volume 1.100 ÷ mL Reagent Molarity 1.00 ÷ M HBTU ● Base Volume 0.484 ÷ mL Base Molarity 1.00 ÷ M

Clicking on **"Total Need of Reagents"** will open the "Reagent Need" window with the table of individual amino acid solution need for each step. If the needed amounts of amino acid solutions exceed the capacity of Falcon tubes used for their solutions storage on the machine, the spreadsheet with cumulative volumes needed for the synthesis will open (this extended spreadsheet can also be opened by clicking **"AA per step"** button). Amino acids marked in red will have to be replenished during the synthesis. In this example, alanine will have to be added before step number 4, asparagine before step number 14, histidine before the step number 16 and serine before the step 18. Phenylalanine, glycine and tyrosine will have to be added later. Alternative solution for this problem is to supply amino acid solutions from alternative containers (see later), or run the synthesis in several increments (e.g. cycles 1 to 3, 4 to 13 and 14 to 25). Amounts of solvents depend on the protocol used for deprotection and washing, so make sure that you select the appropriate protocol prior to this calculation. In the table there is also the calculated amount of waste. You should make sure that your waste container can handle it.

Reagent Need																						
69x 11.08 g of Fmoc-Ala in 89 ml	^		AA	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19
24x 8.43 g of Fmoc-Cys(Trt) in 36 ml 24x 5.92 g of Fmoc-Asp(OBut) in 36 ml	Save		A	19	35	44	53	57														
24x 6.13 g of Fmoc-Glu(OBut) in 36 ml			С											-			-			-	1	
62x 13.2 g of Fmoc-Phe in 85.2 ml i91x 13.58 g of Fmoc-Gly in 114.2 ml		1	D	1	-	-		-	-	-		-		1		-	-		-		-	-
48x 16.86 g of Fmoc-His(Trt) in 68 ml	Print		E	-		-		<u> </u>	-			-	-		-	-	-			8	16	23
24x 5.09 g of Fmoc-lle in 36 ml 24x 6.75 g of Fmoc-Lys(Boc) in 36 ml			-							-	_	-		-	-	-	-			0	10	2.5
34x 7.18 g of Fmoc-Leu in 50.8 ml	AA		-	-			-			-	-			-	-	-	10	-	-	-		+
24x 5.35 g of Fmoc-Met in 36 ml 48x 16.23 g of Fmoc-Asn (Tit) in 68 ml	AA per		G	_				_			-	-	-			8	16	23	32	36		
24x 4.86 g of Fmoc-Pro in 36 ml	step		H			-	-	_	8	16	23	32	36				40	48	55	64	68	L.,
24x 8.79 g of Fmoc-Gln (Trt) in 36 ml 24x 9.34 g of Fmoc-Arg (Pbf) in 36 ml		1	1			-					8	16	23	32	36							
47x 10.03 g of Fmoc-Ser(But) in 65.4 ml 24x 5.72 g of Fmoc-Thr(But) in 36 ml			к									8	16	23	32	36						
24x 4.89 g of Fmoc-Val in 36 ml			L										8	16	23	32	36					-
W 27x 8.55 g of Fmoc-Trp(Boc) in 40.6 ml Y 54x 13.6 g of Fmoc-Tvr(But) in 74 ml			M											8	16	23	32	36				1
		-	N					8	16	23	32	36			40	48	55	64	68		1	-
4.33 g of HOBt in 1051.2 mL DMF to dissolve all AAs			Р		-	-		-		8	16	23	32	36							1	+
or the first coupling:			Q	-		8	16	23	32	36					-	-	-	-	-	-		-
OMU 194.5 mL 3.28 g of COMU		-	B		-	-					-	-		8	-		-	-	-		-	8
IEA solution 38.9 mL 7.3 mL of DIEA				13	21	29	33	8		-	<u></u>	-	-	-	-	-	-		38	45	-	61
7.3 mL of DIEA			3	13	21	29	33	-		-	_	-				_	-		38	45	53	
or the second coupling: IBTU 194.5 mL			Т	-			_			_		_	-		_	_	-	_		_	8	16
3.75 g of HBTU			V				8	16	23	32	36											
DIEA solution 73 mL 10 mL of DIEA			W	7	13	20	28	37	40													
			Y															8	16	23	32	36
olvent consumption: MF 2108.8 mL		**																				-
iperidine solution 822.4 mL B/HOBt solution 413 mL	~	4		1						1								1		-	dimension of the local	

Synthesis			
Sequences file: AVQAAIDYING4	x12.txt		
<pre># 1 AVQAAIDYING # 2 0000000000 # 3 000000000 # 4 AVQAAIDYING # 5 0000000000 # 6 0000000000 # 7 AVQAAIDYING # 8 0000000000 # 9 0000000000 # 10 AVQAAIDYING # 11 0000000000 # 12 000000000 # 13 # 14 # 14 # 15 # 16 # 17</pre>	Run Total Need of Reagents Cycle Need Suggest Protocol Analyze Sequences	Cycles: 1 to 11 Synthesis Parameters Premix in pump <> Num of Couplings 1 • Coupling Time (min) 30 After Last: DeFmoc • Final Wash: Yes • Resin: 50 mg 0.5 mmol/g Check	1st Coupling AA Volume 1.100 ÷ mL AA Molarity 0.400 ÷ M Reagent Molarity 1.00 ÷ M DIC ✓ 0.484 ÷ mL

Selecting a sequence in the list and clicking on **"Analyze Sequences"** will present the difficulties of individual couplings in a graphical form. Amino acid represented by a blue bar should not cause any troubles in coupling, red bar represents difficult coupling and a green bar represents super easy coupling. If no sequence was selected prior to the click, difficulties in all steps will be presented only in a tabular form. Clicking on the graph brings back the tabular form.

Synthesis				
Sequences file:	ModifiedFile.tx	t		
<pre># 1 AVQAAIDYING # 2 000000000 # 3 000000000 # 4 AVQAAIDYING # 5 0000000000 # 6 000000000 # 6 000000000 # 7 AVQAAIDYING # 8 0000000000 # 9 0000000000 # 10 AVQAAIDYING # 11 0000000000 # 12 000000000 # 13 # 14 # 15 # 16 # 17</pre>		Run Total Need of Reagents Cycle Need 1 Suggest Protocol Hide Analysis	Cycles: 1 to 11 Synthesis Parameters Premix in pump <> Num of Couplings 1 • Coupling Time (min) 30 After Last: DeFmoc • Final Wash: Yes • Resin: 50 mg 0.5 mmol/g Check	1st Coupling AA Volume AA Molarity 0.400 ÷ M Reagent Molarity DIC ▼ 0.484 ÷ mL
AVQAAIDYING 0000000000 0000000000 AVQAAIDYING 0000000000 0000000000		You may Coupling 1134.25 Coupling Coupling	<pre>ING Seq # 10 face potential coupling difficulty i # 11 (coupling A, difficulty 1.32) # 10 (coupling V, difficulty 1.36) # 8 (coupling A, difficulty 1.2) # 7 (coupling A, difficulty 1.25)</pre>)
1.4				
0.8				
0.6				
0.4	v v		i D Y I	N G

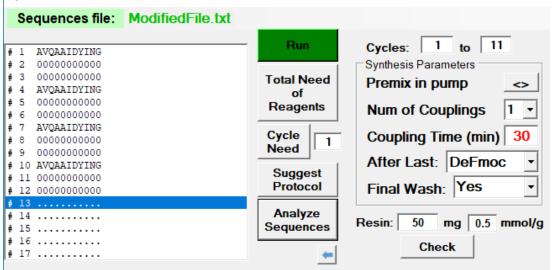
Synthesis		
Sequences file:	AVQAAIDYING4x12.txt	
<pre># 1 AVQAAIDYING # 2 # 3 # 4 AVQAAIDYING # 5 # 6 # 7 AVQAAIDYING # 8 # 9 # 10 AVQAAIDYING # 11 # 12 # 13 # 14 # 15 # 16 # 17</pre>	Run Total Need of Reagents Cycle Need Suggest Protocol Analyze Sequences	Num of Couplings 1 Coupling Time (min) 1 After Last: DeFmoc Final Wash: No

To solve the problem of difficult couplings, you can click **"Suggest Protocol"** and the window "Suggestion" will open. Here you can define conditions for the couplings in steps which are predicted to be difficult. If you do not want the machine to fill the table for you, do the following steps:

- 1. Select 2 as Num of Couplings
- 2. Define the reagent and its concentration for the second coupling. Obviously, you cannot change concentrations of the amino acid solutions since they are delivered from the same container.
- 3. Then change the Num of Couplings back to 1. The definition of the second coupling conditions will disappear.
- 4. Click "Suggest Protocol" and the coupling schedule will appear.

ugge	stion											
Ор		ave										
ilename Use this protocol												
	Cycle	Time	AA Volume	Reagent	Reag Volume	Base Volume	Time 2	AA Volume 2	Reagent 2	Reag Volume 2	Additive Volume 2	DeFmoc
►	1	30	0.30	HBTU	0.29	0.23	0	0.00	None	0.00	0.00	DeFmoc33.prg
	2	30	0.30	HBTU	0.29	0.23	0	0.00	None	0.00	0.00	DeFmoc33.prg
	3	30	0.30	HBTU	0.29	0.23	0	0.00	None	0.00	0.00	DeFmoc33.prg
	4	30	0.30	HBTU	0.29	0.23	0	0.00	None	0.00	0.00	DeFmoc33.prg
	5	30	0.30	HBTU	0.29	0.23	0	0.00	None	0.00	0.00	DeFmoc33.prg
	6	30	0.30	HBTU	0.29	0.23	0	0.00	None	0.00	0.00	DeFmoc33.prg
	7	30	0.30	HBTU	0.29	0.23	60	0.30	DIC	0.13	0.13	DeFmoc33_Special.prg
	8	30	0.30	HBTU	0.29	0.23	60	0.30	DIC	0.13	0.13	DeFmoc33_Special.prg
	9	30	0.30	HBTU	0.29	0.23	0	0.00	None	0.00	0.00	DeFmoc33.prg
	10	30	0.30	HBTU	0.29	0.23	60	0.30	DIC	0.13	0.13	DeFmoc33_Special.prg
	11	30	0.30	HBTU	0.29	0.23	60	0.30	DIC	0.13	0.13	DeFmoc33_Special.prg

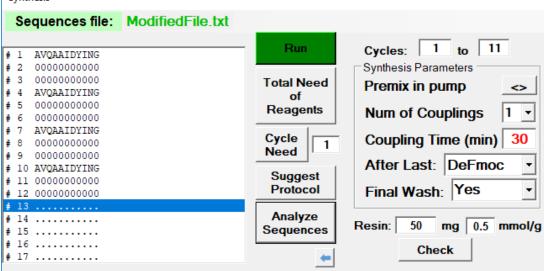
Synthesis



uggestion												
Open Save Directory Recheck Image: Constraint of the second secon												s protocol
	Cycle	Time	AA Volume	Reagent	Reag Volume	Base Volume	Time 2	AA Volume 2	Reagent 2	Reag Volume 2	Additive Volume 2	DeFmoc
•	1	30	0.30	HBTU	0.29	0.23	0	0.00	None	0.00	0.00	DeFmoc33.prg
	2	30	0.30	HBTU	0.29	0.23	0	0.00	None	0.00	0.00	DeFmoc33.prg
	3	30	0.30	HBTU	0.29	0.23	0	0.00	None	0.00	0.00	DeFmoc33.prg
	4	30	0.30	HBTU	0.29	0.23	0	0.00	None	0.00	0.00	DeFmoc33.prg
	5	30	0.30	HBTU	0.29	0.23	0	0.00	None	0.00	0.00	DeFmoc33.prg
	6	30	0.30	HBTU	0.29	0.23	0	0.00	None	0.00	0.00	DeFmoc33.prg
	7	30	0.30	HBTU	0.29	0.23	60	0.30	DIC	0.13	0.13	DeFmoc33_Special.prg
	8	30	0.30	нвти	0.29	0.23	60	0.30	DIC	0.13	0.13	DeFmoc33_Special.prg
	9	30	0.30	HBTU	0.29	0.23	0	0.00	None	0.00	0.00	DeFmoc33.prg
	10	30	0.30	HBTU	0.29	0.23	60	0.30	DIC	0.13	0.13	DeFmoc33_Special.prg
	11	30	0.30	HBTU	0.29	0.23	60	0.30	DIC	0.13	0.13	DeFmoc33_Special.prg

You can modify this table (change the coupling times and volumes of reagents) but keep in mind that the reagent for the first coupling and reagent for the second coupling must be the same in all steps. Also the volume of reagents added in each step must be smaller than 1.1 mL in the case of small reactors and 2.5 mL in the case of big reactors (syringes). You can also change the deprotection protocol (DeFmoc column) for individual steps. If you click **"Use this protocol"**, the program will check for the correct volumes of all reagents in both couplings and it will make sure that the file defined for the deprotection and washing is defined. If it recognizes that there are difficult couplings expected it will also automatically load different deprotection protocol for those steps – if such protocol exists. As a default, this protocol should be named "YourProtocol_Special.prg" (in the above example "DeFmoc33_Special.prg") – it could use longer time for treatment with piperidine, or number of repetitions, or washing with different solvent prior to the coupling. However, you can define different deprotection and washing protocol for each step. After all your changes in this table you should click **"Recheck"** button, which will make sure that the modified volumes and protocol names are OK.





Ор		ave				_						
Directory Recheck Image: Constraint of the second of the												
	Cycle	Time	AA Volume	Reagent	Reag Volume	Base Volume	Time 2	AA Volume 2	Reagent 2	Reag Volume 2	Additive Volume 2	DeFmoc
►	1	30	0.30	HBTU	0.29	0.23	0	0.00	None	0.00	0.00	DeFmoc33.prg
	2	30	0.30	HBTU	0.29	0.23	0	0.00	None	0.00	0.00	DeFmoc33.prg
	3	30	0.30	HBTU	0.29	0.23	0	0.00	None	0.00	0.00	DeFmoc33_xx.prg
	4	30	0.80	HBTU	0.29	0.23	0	0.00	None	0.00	0.00	DeFmoc33.prg
	5	30	0.30	нвти	0.77	0.23	0	0.00	None	0.00	0.00	DeFmoc33.prg
	6	30	0.30	HBTU	0.29	0.23	0	0.00	None	0.00	0.00	DeFmoc33.prg
	7	30	0.30	HBTU	0.29	0.23	60	0.30	DIC	0.13	0.13	DeFmoc33_Special.pn
	8	30	0.30	HBTU	0.29	0.23	60	0.30	DIC	0.13	0.13	DeFmoc33_Special.pr
	9	30	0.30	HBTU	0.29	0.23	0	0.00	None	0.00	0.00	DeFmoc33.prg
	10	30	0.30	HBTU	0.29	0.23	60	0.30	DIC	0.13	0.13	DeFmoc33_Special.pr
	11	30	0.30	HBTU	0.29	0.23	60	0.30	DIC	0.13	0.13	DeFmoc33_Special.prg

If the changes you made would result after clicking "Recheck" button in some fields being marked in red, make sure that you adjust all those fields before starting the synthesis. If the protocol name is marked, make sure that that file exists and can be found in the subdirectory "C:/Triton/Programs/".

Do not start the synthesis when any of the fields in the table are marked in red!

If you click "Use this protocol" again, the checkmark will disappear and this suggestion table will NOT be used. Before continuing, close this window by clicking "x" on its upper right hand corner.

Synthesis				
Sequences file:	ModifiedFile.txt			
<pre># 1 AVQAAIDYING # 2 0000000000 # 3 000000000 # 4 AVQAAIDYING # 5 0000000000 # 6 000000000 # 7 AVQAAIDYING # 8 0000000000 # 9 0000000000 # 10 AVQAAIDYING # 11 0000000000 # 12 000000000 # 13 # 14 # 15 # 16 # 17</pre>		RunTotal Need of ReagentsCycle Need1Suggest ProtocolAnalyze Sequences	Cycles:1to11Synthesis ParametersPremix in pump<>Premix in pump<>Num of Couplings1•Coupling Time (min)30After Last:DeFmoc•Final Wash:Yes•Resin:50mg0.5Check	1st Coupling AA Volume 1.100 ÷ mL AA Molarity 0.400 ÷ M Reagent Molarity 1.00 ÷ M DIC ▼ 0.484 ÷ mL

Changing the mode of addition of reagent: Click "<>" button and window "Preactivation" will open.

🔡 Preactivation		×
You can add reag you can use the p		
Use Preactivation	Direct Add	Premix in Pump
📟 Preactivation		×
		~
Amino acids and rea chambers and then t vessels (syringes). M in the opening FART cover and the nozzle	ransferred simultane ake sure that the pre HER FROM the cent	eously to reaction eactivation insert is ter of the centrifuge
Use Preactivation	Direct Add	Premix in Pump
		ОК
🔛 Preactivation		×
Preactivation	nges). Make sure the R FROM the center is pointing away from	at the input line is in of the centrifuge m the center
Amino acids and rea reaction vessels (syri the opening FARTHE cover and the nozzle	nges). Make sure the R FROM the center is pointing away from	at the input line is in of the centrifuge m the center
Amino acids and reag reaction vessels (syri the opening FARTHE cover and the nozzle (towards the reaction	nges). Make sure tha R FROM the center is pointing away from vessels (syringes)).	at the input line is in of the centrifuge m the center
Amino acids and reag reaction vessels (syri the opening FARTHE cover and the nozzle (towards the reaction	nges). Make sure tha R FROM the center is pointing away from vessels (syringes)).	at the input line is in of the centrifuge m the center Premix in Pump
Amino acids and reag reaction vessels (syri the opening FARTHE cover and the nozzle (towards the reaction	nges). Make sure tha R FROM the center is pointing away from vessels (syringes)).	at the input line is in of the centrifuge m the center Premix in Pump OK
Amino acids and reac reaction vessels (syri the opening FARTHE cover and the nozzle (towards the reaction Use Preactivation	nges). Make sure the R FROM the center is pointing away from a vessels (syringes)). Direct Add Direct Add gents will be premixe eaction vessels (syrin in the opening FART uge cover and the no	at the input line is in of the centrifuge m the center Premix in Pump OK d in the pump and nges). Make sure HER FROM the zzle is pointing
Amino acids and reac reaction vessels (syn the opening FARTHE cover and the nozzle (towards the reaction Use Preactivation	nges). Make sure the R FROM the center is pointing away from a vessels (syringes)). Direct Add Direct Add gents will be premixe eaction vessels (syrin in the opening FART uge cover and the no	at the input line is in of the centrifuge m the center Premix in Pump OK d in the pump and nges). Make sure HER FROM the zzle is pointing

You can select three modes of addition of reagents: 1. Preactivation –amino acids and reagents are added to the distribution insert and then simultaneously transferred by slow rotation to the appropriate syringes.

2. Direct addition – amino acids are added to all syringe reactors and only after all amino acids are distributed, reagents are added

3. Premix in pump – amino acid solution, reagent and base are all sucked into the Cavro pump and then expelled to the syringe reactors.

You click the addition mode which you desire and window with description how the nozzle for delivering reagents should be placed and whether you should use the distribution insert.

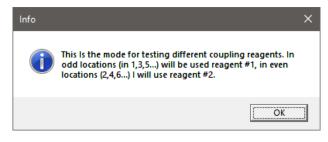
Synthesis				
Sequences file:	ModifiedFile.txt			
<pre># 1 AVQAAIDYING # 2 0000000000 # 3 0000000000 # 4 AVQAAIDYING # 5 0000000000 # 6 000000000 # 7 AVQAAIDYING # 8 0000000000 # 9 0000000000 # 10 AVQAAIDYING # 11 0000000000 # 12 000000000 # 12 000000000 # 14 # 14 # 15 # 16 # 17</pre>		RunTotal Need of ReagentsCycle Need1Suggest ProtocolAnalyze Sequences	Cycles: 1 to 11 Synthesis Parameters Premix in pump <> Premix in pump <> Num of Couplings 1 Num of Couplings 1 • Coupling Time (min) 30 After Last: DeFmoc • Final Wash: Yes • Resin: 50 mg 0.5 mmol/g Check • • •	1st Coupling AA Volume 1.100 ÷ mL AA Molarity 0.400 ÷ M Reagent Molarity 1.00 ÷ M DIC ▼ 0.484 ÷ mL

"Num of Couplings" selection rolldown has three options – 1, 2, and T. Selection T is used for testing coupling reagents. In this case the first reagent will be used for coupling in syringes placed in location with odd numbers and the second reagent will be used in even numbered syringes.

"After Last" selection rolldown has two options – DeFmoc and JustWash. If you select DeFmoc, peptide will be deprotected and washed with DMF. If you select JustWash, resin will be only washed by DMF.

"Final Wash" selection rolldown has two options – Yes and No. If you select Yes, peptide will be after the last step washed with solvent connected to Cavro port #11 (usually MeOH or DCM). If you select No, resin will not be washed and the last operation is the one defined by your Deprotection/Wash protocol. If you have HOBt wash in the protocol, it will not be used in the last step and only DMF will be used.

Changing the selection of cycles to be run: If you select only several cycles of the synthesis, always double check whether you are really talking about synthesis cycle and not number of amino acid in the peptide chain! The cycle 1 of the synthesis of the AVQAAIDYING will couple G (amino acid in position 11 of the peptide chain).



Synthesis				
Sequences file:	AVQAAIDYING4x1	2.txt		
<pre># 1 AVQAAIDYING # 2 # 3 # 4 AVQAAIDYING # 5 # 6 # 7 AVQAAIDYING # 8 # 9 # 10 AVQAAIDYING # 11 # 12 # 13 # 14 # 15 # 16 # 17</pre>	*	Run Total Need of Reagents Cycle Need Suggest Protocol Analyze Sequences	Cycles: 1 to 11 Synthesis Parameters Premix in pump <> Num of Couplings 1 • Coupling Time (min) 30 After Last: DeFmoc • Resin: 50 mg 0.5 mmol/g Check	1st Coupling 0.500 ÷ mL AA Volume 0.400 ÷ M AA Molarity 0.400 ÷ M Reagent Molarity 1.00 ÷ M DIC ▼ 0.220 ÷ mL

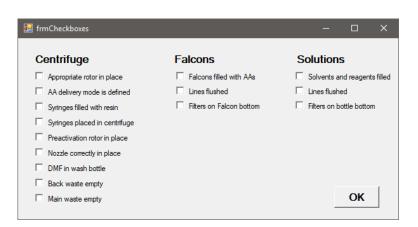
🔡 Checks		-	D X
Do you want to prime containers?	lines from amino a	cid and	reagent
Yes	No		Cancel
Do you want to chang protocol?	e the deprotection	and wa	sh
Yes	No		
Do you need to remov	e amino protecting	group?	
Yes	No		

Clicking **"Run"** will start the synthesis, but first you have to answer three questions:

- 1. Do you want to prime lines?
- 2. Do you want to change deprotection protocol?
- 3. Do you need to remove amino protecting group?

Answering Yes or No will guide you through necessary steps (see e.g. Sample synthesis – earlier in this text)

Solvents and Reagents				
	Needed	Actual		
Reagent 1	<mark>5.4</mark>	mL	mL	Run
Reagent 2		mL	mL	Cancel
Base		mL	mL	Check
Piperidine	13	mL	mL	
DMF	24	mL	mL	
DMF Wash	9	mL	mL	
BB/HOBt	11	mL	mL	



Solvents and Reagents				
Reagent 1	Needed	Actual mL 15	mL	Run
Reagent 2		mL	mL	Cancel
Base		mL	mL	
Piperidine	13	mL 60	mL	
DMF	24	mL 120	mL	
DMF Wash	9	mL 60	mL	
BB/HOBt	11	mL 21	mL	

The next window ("Solvents and Reagents") will ask you about the volumes of reagents which you should have placed in the appropriate vessels. You may fill all volumes you actually have in the bottles and click "Run", or you can click the button "Check". (If you don't have enough reagents in the bottles, the machine will tell you so and will not let you go on until you have enough.)

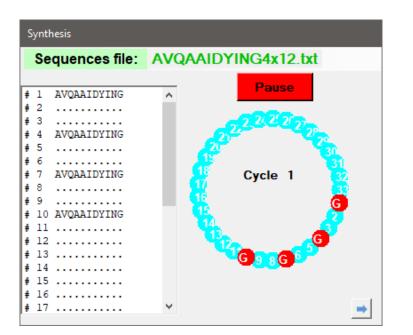
Clicking "Check" will bring another window ("Check Boxes") with the list of all things which have to be checked before the synthesis can be started. If you are sure that everything is correct, click "OK" and the window "Solvents and Reagents" will be filled with volumes which are the minimum volumes guaranteeing the successful synthesis.

Press **"Run"** and the machine will do the rest...

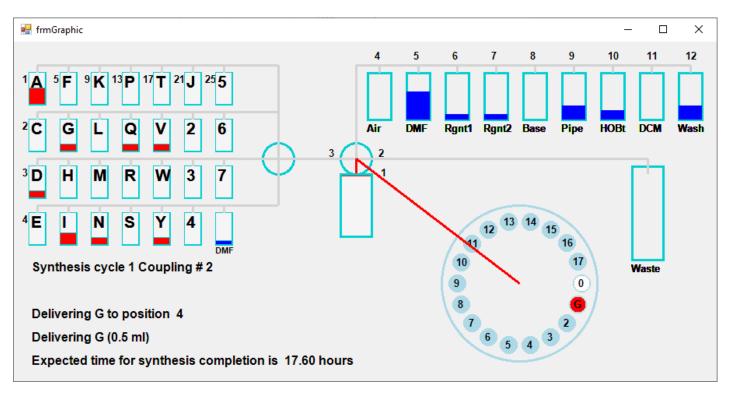
You can still change your mind and cancel this run by pressing **"Cancel"** button.

If you will not fill all containers, computer will let you run the synthesis, but will be interrupting the process to remind you that you should add the reagents. We strongly recommend not to start synthesis without filling all solutions.

Add?	×
You do not have enough reagents. Do you want to add reagents? You can add them later, but I cannot guarantee that you will not forget!	OK Cancel
Yes	



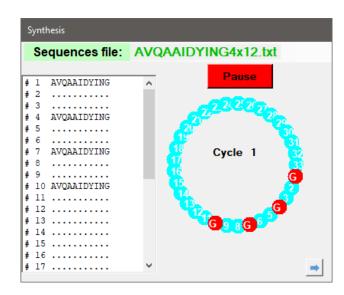
Synthesis will start and you will be able to follow the progress of the synthesis in graphic representation of the rotor with the syringes where amino acids addition is marked by red circle, reagent by green circle, base by blue circle, piperidine by brown circle. Additional information will be displayed in "Report Window" in text and graphic form giving you an estimate when the synthesis will be finished.

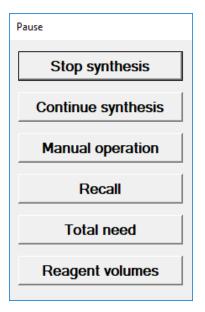


Simple information is also displayed on the front panel of the synthesizer.



If you will click the button **"Go On",** which appears during the coupling incubation in the middle of the circle of rings, you will be able to skip the rest of the incubation time and continue the synthesis immediately. This can be used in situations when you are monitoring the progress of the reaction (for example with bromophenol blue*) and want to speed up the synthesis.





If you want to pause the synthesis, click the **"Pause"** button. From the "Pause" window you can go to the limited set of **"Manual operation"** of the machine, or you can **"Stop synthesis".** If you just hit **"Continue synthesis"** button, the synthesis will continue. If you want to check where you were when the "Pause" button was pushed, click the **"Recall"** button. You can also check the total need of reagents calculated for this synthesis **("Total Need")** or check the **"Reagent volumes"** which you should have in the reagent bottles at this moment of the synthesis.

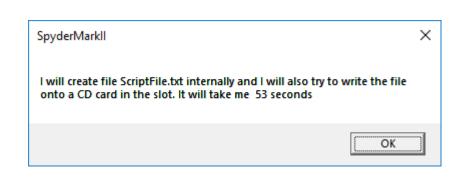
* Krchnak,V., Vagner,J., Safar,P., & Lebl,M. (1988) Noninvasive continuous monitoring of solid phase peptide synthesis by acid-base indicator. *Collect. Czech. Chem. Commun.*, 53, 2542-2548

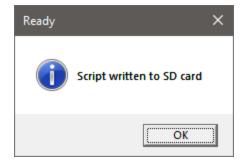
Synthesis without connected computer

Synthesis

You can also generate the script file which can be later inserted into the SD card slot of the machine and synthesis can be run without the need of computer. Just click "Make Synthetic File" button. The script will be generated and written onto SD card. The file "SCRIPT.txt" will be written into the directory "Script" and onto the SD card, if it was inserted in the slot in the machine. You can generate the script on another computer with installed software but remember that the parameters defined on that computer must match parameters defined on the synthesizer.

	Open	remix i	n Pump	Run (PC)	Calculations AA Volume	0.5	ml
	Save	A ^		Cycles: 1 to 31	AA Molarity	0.4	м
	New	A	Total Need		Reagent Molarity	1	м
	Make Synthetic File	A	of	Synthesis Parameters	COMU -	.24	- m
	Run File from SD card	A S	Reagents	Num of Couplings 2 -	Base Volume	.044	m
7 8 9	GGYGGFACDFRTESYHGNMLKIPHNVQWAS GYGGFACDFRTESYHGNMLKIPHNVQWAS YYGGFACDFRTESYHGNMLKIPHNVQWAS	AA	Cycle Need 1	Coupling Time 30 min After Last Coupling:	Base Molarity	5.5	м
	LFYYGGFACDFRTESYHGNMLKIPHNVQW		Suggest	Just Wash 🔻	AA Volume	0.5	m
	GLFYYGGFACDFRTESYHGNMLKIPHNVQ FYYGGFACDFRTESYHGNMLKIPHNVQWA		Protocol		Reagent Molarity	1	M
13	GGLYGGFACDFRTESYHGNMLKIPHNVQW	AS		Resin: 50 mg 0.5 mmol/g	HBTU	.24	m
14	LYGGFACDFRTESYHGNMLKIPHNVQWAS	45 ·	Analyze Sequences		Base Volume	.087	m
			Sequences	Check	Base Molarity	5.5	M

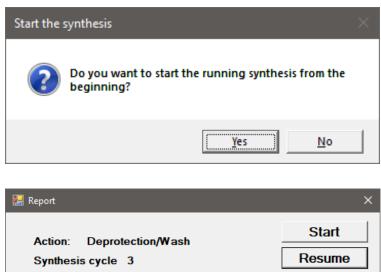




 \times

After you insert the SD card to the slot, you can start the synthesis either by pressing the buttons on the display, or select "SD card run" from the sequence: "Sequences file:" >> "New" >> "SD card run". (If the machine is connected to the synthesizer.) This will open the following "Report" window:

🔛 Report		×
Action: Deprotection/Wash		Start
Synthesis cycle 1		Resume
Program Line 1 Repetition	0	Stop
Cavro delivering all to reactor # 33		Exit



Program Line 2 Repetition 1 Stop Rotor goes to position 25 Exit #2071:3F25:0 2071 35252 \$2071*35252*3,1,2,1 ~ #2071:3F25;0 \$2071*35252*3,1,2,1 ~ #2071:3F25;0 \$2070*35238*3,1,2,1 ~ #2070:4W1000;0 \$2069*35222*3,1,2,1 ~ #2069:4F9,500,800;0 \$2068*35201*3,1,2,1 ~ #2068:4D1,500,800;0 \$2067*35180*3,1,2,1 ~ #2067:3F24;0 \$2066*35166*3,1,2,1 ~ #2066:4W1000;0

"Start" will initialize the synthesis defined in the file "Script.txt" which must be placed in the SD card slot. It will request confirmation that you want to start the synthesis from the beginning.

"Stop" will stop the execution of this script synthesis.

"Exit" will disconnect you from the synthesizer without interruption of the synthesis. Synthesis will continue using instructions from the SD card.

You can stretch the "Report" window and see the commands being executed in the real time.

"Resume" will continue the synthesis which was interrupted. You can "skip back" in the synthesis and define the new starting point. Just go in the list to the desired point and note the number between two * signs. (The first number is the line number from your script file.) Type *xxxxx* number into the field marked with the circle and press "Resume". If you just press "Resume" without changing the number in marked field, synthesis will continue where it was interrupted.

Example:

\$2422*41418*4,1,0,0 ~ #2422:4F6,285,800;0 Number \$2422 is a line number from your script file and number 41418 is the internal memory location from which you want to restart your synthesis. "Report" window will follow your synthesis if the computer will stay connected to the synthesizer.

🔜 Report		×	
Action: Coupling Synthesis cycle 1 Coupling number	Start 1 Resume	×	
🔜 Report	×	Wash Start	
Action: Deprotection/Wash	Start	🔛 Report	×
Synthesis cycle 1 Program Line 1 Repetition 0 Cavro delivering all to reactor # 33	Resume Stop Exit	n Action: Coupling Synthesis cycle 1 Coupling number 1	Start Resume
		Cavro filling 0.094 mL of Reagent 1	Exit

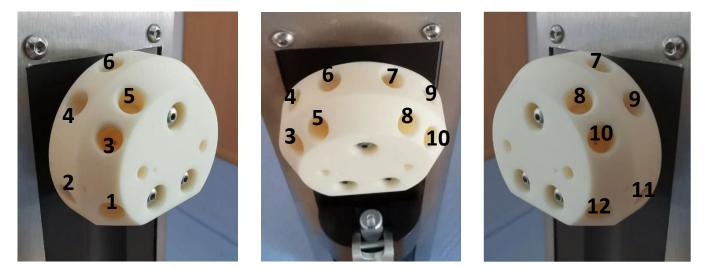
However, you can now switch off the computer and follow the synthesis progress on the display of the machine. Actually, in this case you don't need the computer at all. You can just bring the SD card and start the synthesis using the machine display.



Appendix

- 1. Cavro pump ports numbering
- 2. Intermediary transfer container (ITC) arrangement
- 3. Syringe rotor arrangements
- 4. Balancing rotors
- 5. Glass cover and delivery nozzle
- 6. Adjusting the shaking
- 7. Regional electric power setting
- 8. Use the appropriate and fresh syringes
- 9. Service functions

Cavro pump ports numbering



- 1 connection to delivery nozzle (1/16 line)
- 2 waste
- 3 connection to 28-port selector valve (AA selection) (1/16 line)
- 4 air
- 5 DMF (1/8 line)
- 6 reagent #1 (1/8 line)
- 7 reagent #2 (1/8 line)
- 8 base
- 9 piperidin (1/8 line)
- 10 HOBt solution (1/8 line)
- 11- final wash solvent (DCM, MeOH,...) (1/8 line)
- 12 washing 28-port connection (1/8 line) or another solution/solvent

(Line thickness is selected with regards to the minimization of wastage and potential of bubble formation)



Intermediary transfer container (ITC) arrangement

(only for 18 syringe rotor)





Good – exit of peek tubing is about 20 deg misaligned with ITC syringe output





Bad – exit of peek tubing is aligned with syringe output or it is on the opposite side of the ITC syringe – liquid exiting the reactor during centrifugation will spray out of the top of ITC luer connector

Potentially Bad – exit peek tubing is more than 45 deg misaligned with syringe output. It may be OK for lower volumes used in the synthesis, but it may spray from the top of ITC when larger volumes will be used.



Syringe rotor arrangements

Arrangements for "Premix in pump" or "Direct add"

- 1. Make sure that three metal pins at the bottom are protruding through the plastic rotor bottom
- 2. Place the safety insert
- 3. Secure it by safety screw







Arrangements for "Use preactivation"

- 1. Make sure that three metal pins at the bottom are protruding through the plastic rotor bottom
- 2. Place the preactivation insert pay attention to place the preactivation well with slightly deeper through to position 18 (33 syringe rotor wells are all equal size)
- 3. Secure it by safety screw







Balancing rotors

It is not necessary to have syringes attached to all positions in the rotor (if you are synthesizing fewer peptides than is the number of positions in the rotor). However, it is a good idea to balance the rotor by distributing the active syringes (those in which the synthesis will be performed) around the circle. When the rotor is not balanced, the shaking may become erratic and some splashing out of the syringes may occur.



Bad

Good

Glass cover and delivery nozzle



Do not take out the glass cover with the delivery nozzle in place. Take the nozzle out first and hang it in the holder on the side of Cavro pump. Hitting the synthesizer surface with the nozzle can deform its tip and the liquid delivery stream may be pointing in the wrong direction or be blocked.

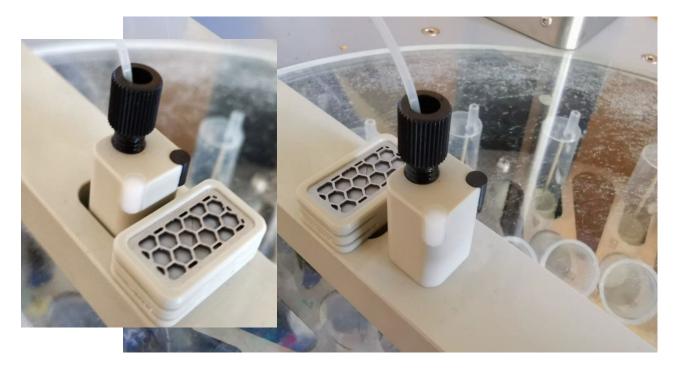
The nozzle can be placed in two locations (closer to the center and farther from the center) and in two orientations (pointing to the center and pointing away from the center). The second opening should be filled with the safety plug which prevents creation of vacuum inside the reaction chamber.

Closer to the center = 18 reactors

Farther from the center = 33 reactors

Pointing to the center = "Use preactivation" (with preactivation insert)

Pointing away from the center = "Premix in pump" or "Direct add"



Adjusting the shaking

It is possible to fine tune the shaking motion of the rotor depending on the volume and characteristics of the solvents used in the synthesis.

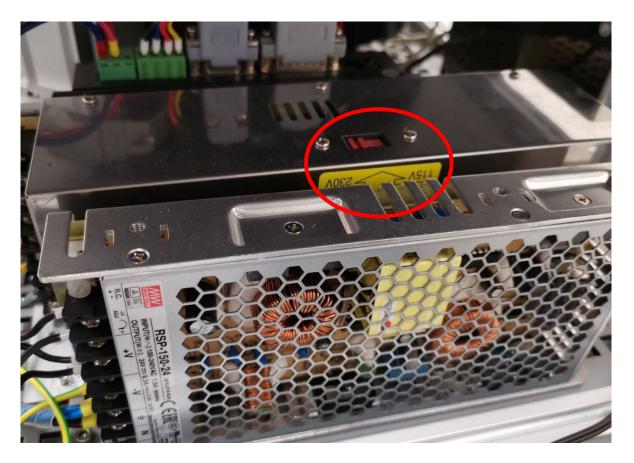
Shaking is defined by three parameters – number of swings, swing angle and pause between individual swings. The default numbers 22 swings, 10 degrees angle and 55 milliseconds between individual motions were rehearsed on multiple machines and are producing good shaking motion. However, especially if you would be using larger volumes in the synthesis, they may result in splashing and should be modified. Just change the numbers and press **"Set"** button and test the shaking. If you like the shaking motion, save the new parameters set (your new parameters will then become default in your User/Set).

However, we strongly caution against adjusting the default parameters if not absolutely necessary.

Ρ	arameters					
	Synthesis parameters Number of couplings Coupling time 1 AA Volume 1 0.500 AA Molarity Reagent molarity 1 IOC Reagent 1 DIC Reagent volume 1 0.240		Centrifuge properties Offset selector 672 Offset 18 960 Offset 33 960 Centrifugation (sec) 20 ÷ Liquid Emptying (sec) 10 ÷ Vacuum On (sec) 58 Centrifugation speed 1001 ÷ Transfer speed 220 ÷ Fast acceleration 45 ÷ Slow acceleration 70 ÷	Pump properties Volume to wash with AA 0.40 ÷ Number of Pump Washes 3 ÷ uL/sec Suction speed 800 • Fast suction speed 1200 • Delivery speed 800 • Slow Delivery speed 200 • SuperSlowDeliverySpeed 100 • Syringe size 2.5 • Wait after filling syringe 220		the sec of the se
D	After last coupling DeFmoc Update Peprot/Wash file: DeFmoc33.prg • Preactivation: Premix in pump • Open Save Hide		Shaking Num of swings 22	Machine nam Compan User/Se Show		e

Regional electric power setting

Make sure that the power is set to your country standard!



If you need to change the voltage setting, open the left side panel and position the red switch to appropriate value.

Use the appropriate and fresh syringes

If you have used the syringes for solid phase peptide synthesis, you probably know that you can use recycled syringes numerous times. However, this synthesizer does not use the plunger to move the resin to the bottom of the syringe and depends only on the centrifugal force to collect all solid support on the bottom. Therefore, any scratches on the syringe walls can catch the resin above the level of the liquid resulting in the incomplete exposure to the reagent. For that reason we strongly recommend to use new syringes for each synthesis – the cost of the new syringe is negligible in comparison of the cost of unsuccessful synthesis.

The best way to get appropriate syringes is to order them from the machine manufacturer – these syringes have a proper size fitting to the rotor and are equipped with the good frit at the bottom.

Service functions

🔜 TRITON				×			
 No machine 		C	December 17, 2019	About			
CSS SPYDER Spyder Institute							
Run Synthesis		Exit		ŧ			
Rotor Size	33	Syringe	s _	•			
User's Set	Def	ault		•			
Deprotecti Wash	Deprotection Wash		Manual Operation				
Pump		Know	Knowledge Base				
Recall	Recall		Parameters				
Manual Setting	Show	Frmwar	Manual Comm				

Pulling down the main window SPYDER reveals additional functions available only to the trained operators: **"Manual Setting"**

- "Show"
- "Firmware"
- "Manual Comm"

Clicking these buttons will open window asking you for password...



Service functions

🔛 Manual Setting 🛛 🗙
CENTRIFUGE ready
Initialize CENTRIFUGE
read offset 722 write offset
SELECTOR
Initialize SELECTOR
read offset 675 - write offset
GO to Position : 1

"Manual setting" allows you to set offset of the selector valve and centrifuge. These values should be changed with utmost caution only after major mechanical modifications of the system.

"Manual comm" lets you send the lowest level commands to the system. To be able to use this function you have to know the syntax of the communication with the hardware which is available by clicking "Firmware" on the main window (if the computer is connected to the Internet). This button will also reveal the version of the firmware used by the system.

Clicking **"Show"** button will open window in which all communication of computer with synthesizer will be displayed.

🖳 Manual Communication				—	
^					
	HEX> ASCII	Label4	□ %> <cr></cr>		
	ТХ	CR	тх /3Х	⊠ CR □ LF	
	ТХ	CR	ТХ /9Х	⊠ CR □ LF	
	ТХ	CR	ТХ	⊠ CR □ LF	
	ТХ	CR	ТХ	<mark>⊘ CR</mark> □ LF	
	ТХ	CR	ТХ	☐ CR ☐ LF	
~		1 🕂 sec.			
CLEAR	remains sec.				